

at least a second right set tooth which is bent along a second bending line extending in the moving direction;

at least a third left set tooth which is bent along a third bending line extending in the moving direction; and

at least a fourth right set tooth which is bent along a fourth bending line extending in the moving direction;

wherein the band saw blade is formed with a sequence of the first left set tooth, the second right set tooth, the third left set tooth and the fourth right set tooth;

wherein pitches in the moving direction among the first left set tooth, the second right set tooth, the third left set tooth and the fourth right set tooth are different from one another;

wherein respective lengths of the first bending line, the second bending line, the third bending line and the fourth bending line are substantially the same;

wherein a straight imaginary line which is drawn by connecting tip ends of all the first to the fourth set teeth is parallel to the moving direction;

wherein said first bending line, said second bending line, said third bending line and said fourth bending line are collinear with a single baseline, and wherein bottoms of gullets between the teeth are disposed below the single baseline.